



LEO SATELLITE PCB

AUTOMOTIVE PCB

ARTIFICIAL INTELLIGENCE

S80 Next Gen High Speed Controller
NEW

Durable High Performance Spindles

High Speed AI- Drives
NEW

Optional Automation
QLB, DTE, ALS
NEW

Industry 4.0 Connectivity
NEW

Solid Granite Structure

Automated Collet Cleaning
NEW

Active Process Monitoring
NEW

schmoll *maschinen*

MADE IN GERMANY

HAWK_{HS}



HAWK/EAGLE

Microdrilling/Depthcontrol



Hawk Models	HS-6-2228	HS-6-2528	HS-6-2532	HS-6-2643
Description	High-End Drilling	X High-End Drilling	XL High-End Drilling	XXL High-End Drilling
Spindles Choice	T160 (20-160k) full range / T200x (20-200k) full range			
X/Y – axis drive	AI-driven wear and maintenance free linear motor – 90 m/min			
Z – axis drive	AI-driven robust AC Motor (Leadscrew) – 60 m/min			
Eagle Models	ES-6-2228	ES-6-2528	ES-6-2532	ES-6-2643
Description	Special Application Drilling	X Special Application Drilling	XL Special Application Drilling	XXL Special Application Drilling
Spindles	T160 (20-160k) full range / T200x (20-200k) full range / T250 (20-250k) full range			
X/Y – axis drive	AI-driven wear and maintenance free linear motor – 90 m/min			
Z – axis drive	AI-driven wear and maintenance free linear motor – 60 m/min			
Depth Control	High precision Depthcontrol by Contact Bit Detection (CBD)			
Common Specifications				
Basic Accuracy (Schmoll Standard Test)	X/Y Axis +/- 18 µm, Cpk > 1.67			
Panel Size	22.5" x 28.7" (572x730 mm)	24.9" x 28.7" (633x730 mm)	24.9" x 32.1" (633x815 mm)	25.9" x 43.0" (658x1092 mm)
	Other Panel Formats available on request			
Controller	S80 – Latest Technology High Performance Controller with Industry 4.0 connectivity			
Tooling System	Prism-Slot Tooling pin Ø 3 ~ 5mm with Online Accuracy Check (OAC)- Optional Vacuum Table			
Tool Cassette	JTC 6 x 50 tools / JTC 8 x 50 tools (optional 6 x 100 ringless UT)			
Contact Bit Detection (CBD)	Real time broken bit detection, Quick Drill Function, Z-stroke optimization			
Pressure Foot Choice	3 PPF (3 position pressure foot) with 2 mm, 3.6 mm or 8 mm – Easy clean function or PFIS			
Dimensions	4183x2000x1650 mm	4560x2000x1650 mm	4560x2200x1650 mm	4815x2620x1650 mm
Weight (net)	10,700 kg	11,200 kg	11,900 kg	13,600 kg

Schmoll Maschinen HQ

Schmoll Maschinen (Germany)
 Odenwaldstraße 67
 D-63322 Rödermark/Ober-Roden
 Germany
 ☎ +49 60 74 89 01-0
 ✉ info@schmoll-maschinen.de
 🌐 www.schmoll-maschinen.de

Schmoll Asia Pacific

SAP Hong Kong (Head Office)
 ☎ +852-28505909
 ✉ sales@schmoll-asia.com
 🌐 www.schmoll-asia.com
 SAP Taiwan
 ☎ +886-3-3583808
 SAP Dongguan
 ☎ +86-769-22419199
 SAP Kunshan
 ☎ +86-512-57371850

SAP Korea
 ☎ +82-31-4978779
 SAP Thailand
 ☎ +66-2-711-7349-50
 SAP Japan (Head Office Osaka)
 ☎ +81-6-6531-2127
 SAP Malaysia
 ☎ +60 (0)4 588 7396



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